



## Current status and opportunities for value addition in turmeric sector in India

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### Abstract

Turmeric (*Curcuma longa* L.) is a major spice and industrial crop in India used across food, pharmaceutical, cosmetic, and nutraceutical sectors. This review synthesizes national production trends, export performance, processing technologies, value-added product categories, regulatory standards, and innovation opportunities. India remains the global leader in turmeric production and exports, yet productivity variability, quality inconsistencies, limited processing capacity, and weak farmer–industry linkages constrain sectoral growth. Opportunities exist in high-curcumin cultivars, standardized extraction systems, traceability, nutraceutical formulations, and decentralized value-addition models. Strengthening research–industry partnerships, enforcing quality standards, and investing in processing infrastructure can significantly enhance India’s competitiveness. The review provides strategic pathways for scaling value addition in alignment with emerging global demand for natural bioactive ingredients. [1-4]

**Keywords:** Turmeric value addition, turmeric production and productivity, nutraceutical and functional food applications, quality standards and traceability, india’s turmeric export competitiveness

### Introduction

Turmeric (*Curcuma longa* L.) is one of India’s most significant spice and industrial crops, valued for its extensive culinary, medicinal, cosmetic, and industrial applications<sup>[5]</sup>. This review summarizes the current status of turmeric production and trade in India, describing major value-added products such as turmeric powder, oleoresin, essential oil, standardized curcumin extracts, nutraceuticals, beverages, cosmetic formulations, and industrial colorants<sup>[6]</sup>. The article further outlines processing technologies and quality standards, including drying, grinding, solvent extraction, steam distillation, and supercritical CO<sub>2</sub> extraction, which play a key role in determining product quality and market competitiveness<sup>[7]</sup>.

India’s turmeric sector continues to expand due to growing domestic and international demand, especially for high-curcumin varieties and residue-free products<sup>[8]</sup>. However, market performance is influenced by variable production, quality inconsistency, and the limited availability of primary processing infrastructure at the farm level<sup>[9]</sup>. To address these gaps, the review emphasizes the need for innovative value-added turmeric products, including curcumin extracts, essential oils, functional beverages, nutraceuticals, cosmetics, and functional foods<sup>[10]</sup>. Establishing incubation facilities equipped with affordable solar dryers, grinders, and extraction units is highlighted as a critical step toward strengthening rural processing and entrepreneurship<sup>[11]</sup>.

### Methodology

The present study is based on a desk review and secondary data synthesis approach to evaluate the current status of turmeric production, value addition, and product diversification in India. The methodology involved systematic collection, validation, and interpretation of data from authentic government and industry sources to ensure accuracy and reliability.

### Data Sources

The following data from have been compiled from various sources.

#### Official Statistics and Institutional Reports

Data related to area, production, productivity, and export trends were compiled from official sources including the Spices Board of India (Annual Reports and Export Statistics), Agricultural and Processed Food Products Export Development Authority (APEDA), Directorate of Economics and Statistics (DES), Ministry of Agriculture and Farmers Welfare, FAOSTAT, and Directorate General of Commercial Intelligence and Statistics [DGCI&S]. State-level horticulture departments and crop outlook reports of major producing states such as Telangana, Andhra Pradesh, Tamil Nadu, and Maharashtra were also referred to for recent regional estimates.

#### Industry and Market Sources

Patanjali Ayurved Ltd. Market intelligence reports from industry bodies such as FICCI, ASSOCHAM, and Spices Board trade briefs were also reviewed. Retail and e-commerce platforms were scanned to understand current consumer product categories and diversification patterns.

#### Scientific Literature and Policy Papers

Peer-reviewed journal publications, conference proceedings, and institutional research reports from ICAR–IISR Calicut, ICAR–NIRCA Rajahmundry, CSIR–CFTRI Mysuru, and other national research institutes were referred to for insights on technological developments, by-product utilization, and diversification trends. Relevant policy documents and government schemes related to spice processing, export promotion, and food safety were also examined to contextualize findings.

#### National Status of Turmeric Production and Area

During the 2023–2024 season, India’s national turmeric production increased substantially, reaching an estimated

10–11 lakh tonnes, depending on state-wise variations and seasonal patterns<sup>[12]</sup>. The projected production for 2024–2025 stands at approximately 11.16 lakh tonnes, reflecting continued expansion in both area and productivity <sup>[13]</sup>. According to recent market and crop assessments, the major turmeric-producing states include Maharashtra, which records nearly 78,000 ha under cultivation with an output of about 2.90 lakh tonnes; Tamil Nadu with roughly 24,000 ha producing 0.24 lakh tonnes; Madhya Pradesh contributing around 0.26 lakh tonnes; Odisha with nearly 30,000 ha producing 0.30 lakh tonnes; West Bengal with 0.19 lakh tonnes; and Telangana contributing roughly 0.16 lakh tonnes <sup>[13]</sup>.

### 1. Historical Production Trends (2010-11 to 2024-25)

Despite an overall increase in the cultivated area, India’s turmeric production has shown considerable fluctuations

over the last 15 years. Production peaked at 13.34 lakh tonnes in 2021–2022, followed by a decline to 10.54 lakh tonnes in 2023–2024, before recovering slightly to 11.16 lakh tonnes in 2024–2025 <sup>[14]</sup>. Historical data (Fig.1) illustrate a clear structural trend: while the area under turmeric cultivation expanded from 1.95 lakh ha in 2010-11 to 2.91 lakh ha in 2024–25, a 49% increase in the productivity declined from 5,092 kg/ha to 3,835 kg/ha over the same period <sup>[14, 16]</sup>.

This inverse relationship between expanding area and declining yield represents a 25% reduction in productivity, indicating persistent challenges in optimizing crop performance despite the technological and agricultural advancements <sup>[16]</sup>.

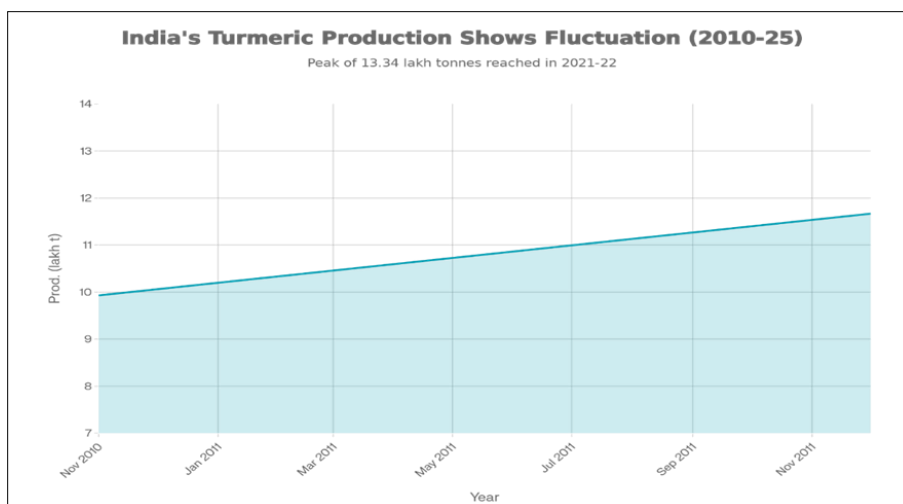


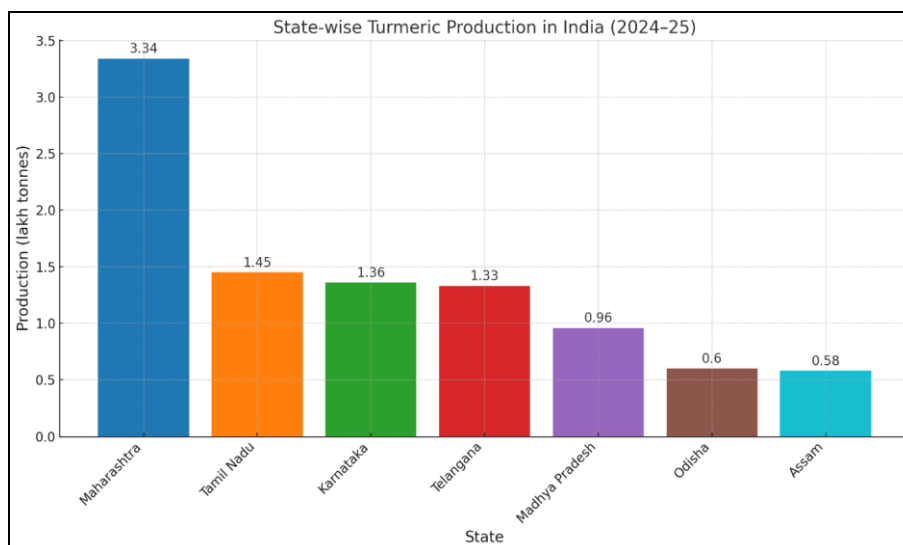
Fig 1: India's Turmeric Production and Area under Cultivation [2010-11 to 2024-25]

### 2. State-wise Turmeric Production in India [2024–25]

According to estimates from PJTSAU (2024–25) <sup>[17]</sup>, Fig. 2 indicates that Maharashtra remains the largest producer of turmeric in India with 3.34 lakh tonnes, contributing a major share to national output. Tamil Nadu (1.45 lakh t), Karnataka (1.36 lakh t), and Telangana (1.33 lakh t) form

the next tier of major producing states. Madhya Pradesh contributes 0.96 lakh tonnes, followed by Odisha (0.60 lakh T) and Assam (0.58 lakh t). This distribution highlights the strong dominance of western and southern states in turmeric production, while eastern regions like Odisha and Assam

contribute significantly to localized domestic supply.



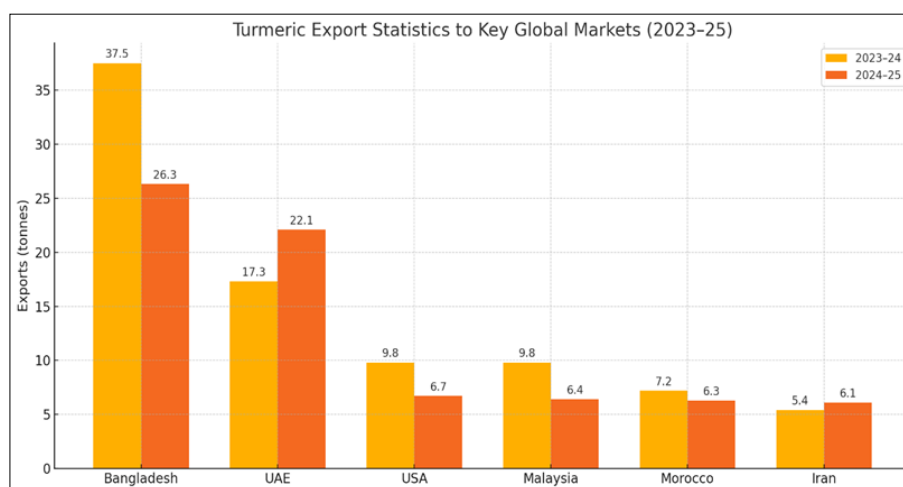
Source: PJTSAU (2024–25)

Fig 2: State-wise Turmeric Production in India (2024–25)

### 3. Major Export Destinations 2023-24

Among India's export destinations, Bangladesh remains the leading market, importing 37,577 tonnes of turmeric in 2023–2024, though this declined to 26,285 tonnes in 2024–25<sup>[19]</sup>. The UAE is the second-largest importer, with volumes rising from 17,316 tonnes in 2023-24 to 22,062

tonnes in 2024-25, reflecting a notable market shift <sup>[19]</sup>. Other major destinations include the United States (8,602 tonnes), Malaysia (8,465 tonnes), Morocco (7,826 tonnes), and Iran (5,443 tonnes) as per Fig. 3 revealing India's strong reach across diverse global markets <sup>[19]</sup>.



**Fig 3:** Turmeric Exports to Destination Countries [2023-24 vs 2024-25] (APEDA Export Statistics, 2025)

The data presented in table1 summarize India's turmeric export performance including raw rhizomes, turmeric powder, and turmeric oil over a three-year period (2018–19 to 2020–21), based on statistics from the Spices Board of India <sup>[19]</sup>. Exports of whole turmeric [rhizomes] showed a steady and significant upward trend during this period. Export quantity increased from 89,508 tonnes in 2018–19 to

131,450 tonnes in 2020–21, while export value rose substantially from ₹82,951.40 crore to ₹1,09,818.57 crores. This growth is attributed to increasing international demand for raw turmeric particularly from Bangladesh, the UAE, and the USA combined with improved quality assurance and postharvest standards in India<sup>[21]</sup>.

**Table 1:** Turmeric Export Performance (Spices Board India, 2022)

Product Category	Qty (tonnes) 2018-19	Value (₹ crore) 2018-19	Qty (tonnes) 2019-20	Value (₹ crore) 2019-20	Qty (tonnes) 2020-21	Value (₹ crore) 2020-21
Turmeric Rhizomes	89,508	82,951.40	94,680	73,557.37	131,450	1,09,818.57
Turmeric Powder	44,092	58,664.60	42,970	55,133.66	51,550	57,841.43
Rhizomes + Powder	1,33,600	1,41,616.00	1,37,650	1,28,690.53	1,83,000	1,67,660.00
Turmeric Oil	4.13	94.70	19.17	255.05	5.04	67.05

Exports of turmeric powder displayed moderate fluctuations in quantity yet remained consistently strong in value. Export quantities decreased slightly from 44,092 tonnes in 2018-19 to 42,970 tonnes in 2019-20, before rising to 51,550 tonnes in 2020-21. Correspondingly, export value increased from ₹58,664.60 crore to ₹57,841.43 crore, indicating sustained global demand for value-added turmeric products, particularly in the food, cosmetic, and nutraceutical sectors (Spices Board India, 2022; Global Turmeric Market Review, 2021) <sup>[21, 23]</sup>.

Overall, the combined export volume of turmeric rhizomes and powder grew from 1,33,600 tonnes (₹1,41,616 crore) in 2018-19 to 1,83,000 tonnes (₹1,67,660 crore) in 2020-21, demonstrating India's strengthened export base in both quantity and revenue. This reinforces India's competitive advantage and expanding footprint in the international spice market (APEDA Export Statistics, 2022) <sup>[15]</sup>.

Although turmeric oil constitutes a small segment of total exports, it remains a high-value niche commodity. Export volumes increased sharply from 4.13 tonnes (₹94.70 crore) in 2018-19 to 19.17 tonnes (₹255.05 crore) in 2019-20, before stabilizing at 5.04 tonnes (₹67.05 crore) in 2020-21 <sup>[27]</sup>. The performance of this category highlights the

substantial potential for expanding high-value, low-volume essential oil exports, particularly through enhanced value-addition, processing technologies, and market diversification <sup>[24]</sup>.

The global market for curcumin is around USD 93.24 million in 2024, forecasted to about USD 205.48 million by 2032 (CAGR ~10.6%). The market for turmeric oleoresin (another value-added form): USD 82.45 million in 2025, projected to reach USD 106.70 million by 2030 (CAGR ~5.3%)

#### 4. Export Footprint of Turmeric from India

- The untapped potential in turmeric exports is around 111 million USD, which amounts to additional 997 crores of foreign exchange earnings in major exports markets.
- The governments vision of transforming India into a global turmeric hub to meet the projected exported target of 5,000 crores by 2030 is in progress.
- **Overall growth:** Turmeric exports (whole and powder) increased from approximately 1.33 lakh tonnes to approximately 1.83 lakh tonnes between 2018-19 and

2020-21, representing a 37% rise in quantity and an 18% increase in value.

- **Shift toward processed forms:** Powder accounted for ~33 % of total exports in 2018-19, but its share decreased slightly by 2020-21 as bulk whole turmeric exports expanded.
- **Value-added derivatives (oil/oleoresin):** Despite their small amounts (less than 1% of the total), their worth per kilogram is significantly higher, suggesting potential for additional industrial processing and the growth of the premium market.
- **Market drivers:** Rising demand from USA, UAE, Bangladesh and Malaysia; growing application in nutraceuticals and food colorants. Growing demand for curcumin and natural/functional ingredients around the world is driving growth, but the industry is hampered by issues with processing capacity, quality/compliance (adulteration, pesticides), and farmer relationships.

### 5. Export Performance of Turmeric from India

According to export data, India remains a major global supplier of turmeric, with volumes showing moderate fluctuations driven by domestic and international market dynamics [26]. Exports peaked in 2020-21 at 183,868 MT, supported by favorable prices and strong global demand. Shipments then declined to 152,758 MT in 2021-2022 due to post-pandemic price volatility and logistical disruptions [15]. A slight recovery followed in 2022-2023, with exports rising to 170,085 MT, driven by renewed demand from Bangladesh, the USA, and the UAE. In 2023–2024, volumes dipped to 162,019 MT, primarily due to tighter import regulations and increased competition from other Asian suppliers [26]. The latest estimates for 2024-2025 indicate a positive uptick to 176,325 MT, reflecting revived global interest in Indian turmeric and value-added products, particularly in health and wellness markets [27]. Overall, India continues to dominate the international turmeric trade, accounting for over 60% of global exports in both volume and value, despite annual fluctuations linked to shifting global market conditions [28].

1. National Agricultural Data Series. Turmeric Statistics 2025: Area, Yield and Productivity. Government of India; 2025.
2. PJTSAU. Turmeric Outlook – April 2025. Professor Jayashankar Telangana State Agricultural University; 2025.
3. Global Spice Trade Report. International Spice Trade Review 2023.
4. Spices Board of India. Export Statistics of Turmeric and Value-Added Products (2018–2025). Ministry of Commerce & Industry; 2025.
5. APEDA. Annual Report 2023–24. Agricultural and Processed Food Products Export Development Authority; 2024.
6. Spices Board of India. Annual Spice Export Performance Report 2022. Ministry of Commerce & Industry; 2022.
7. ANGRAU - Crop Outlook Reports of Andhra Pradesh Turmeric – June to May, 2023-24
8. Turmeric Market Review. Global Turmeric Market Review 2021.

### 6. Global Turmeric Derivatives Report

#### ▪ India’s Share in World Turmeric Exports (Value in Million US\$)

The data from 2020–2024 clearly indicate that India continued to dominate global turmeric exports, consistently retaining the largest share of world export value.

(Fig. 4) Export of Turmeric from India – Spices Board India Export Statistics (2020–2025)

India’s export value was US\$232.38 million in 2020, representing 66% of global exports (US\$349.58 million). Although India’s share declined slightly to 61% in 2021, 58% in 2022, and 62% in 2023, these shifts correspond to price competition, logistical disruptions, and greater export activity from Myanmar, Indonesia, and Vietnam (Global Spice Trade Report, 2023).

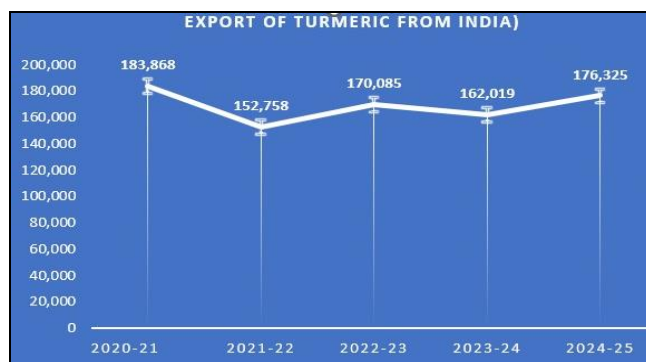
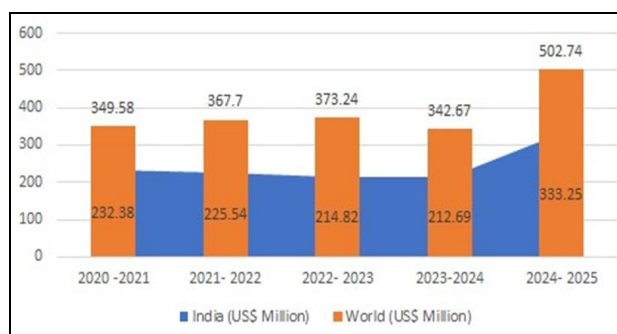


Fig 4: Export of Turmeric from India - Spices Board India Export Statistics (2020–2025)

Despite these fluctuations, India’s turmeric export value rose sharply to US\$333.25 million in 2024, representing 66% of global exports (US\$502.74 million) [30]. Variations in export value and market share during this period are largely attributed to global price movements, freight cost changes, shifting import demand, and expanding production in competing exporting nations.

(Fig. 5) India’s Share in Global Turmeric Export Value (US\$ Million) – Spices Board India, 2025. Despite periodic fluctuations, India’s exports grew sharply to US\$333.25 million in 2024, again accounting for 66% of global exports (US\$502.74 million) [30]. Variations in India’s share largely reflect changes in global pricing, freight costs, and import demand, along with rising competition from other Asian suppliers. Overall, India retained its status as the world’s leading turmeric exporter, owing to its wide varietal base, high production volume, and strong export infrastructure.



(Source: Spices Board India, 2025).

Fig 5: India’s Share in Global Turmeric Export Value (US\$ Million)

Despite these obstacles, India's extensive variety base, substantial production volume, and well-established export networks allowed it to maintain its position as the global leader in turmeric exports.

### Principal Value-added turmeric product categories (overview)

Value-added derivatives such as oleoresin, essential oils, and standardized extracts are increasingly in demand, as they cater to premium sectors including nutraceuticals, cosmetics, and functional foods, and yield significantly higher margins, even though most exports still comprise raw or minimally processed turmeric (powder, fingers) [26]. A major gap persists, however, as India reportedly meets only ~10% of global demand for high-curcumin turmeric extracts, indicating substantial untapped potential [31]. As more processed and high-grade lots are exported, overall export value has shown a rising trend [30]. The recent growth in spice oil and oleoresin exports across all spice categories further reflects the industry's shift toward value addition. MSMEs, spice processors, and nutraceutical firms are increasingly adopting modern extraction, encapsulation, and spray-drying technologies, supported by leading R&D institutions such as ICAR-NRC for Spices (Calicut), CFTRI (Mysuru), and NIFTEM, which are developing advanced processing systems and shelf-stable value-added turmeric products [32, 33]

#### 1. Principal value added turmeric products in India-

##### ▪ Primary Processing & Traditional Food Products

This includes whole dried turmeric fingers, ground powder, pickles, pastes, and traditional condiments. These are widely produced by small processors and local enterprises. While they offer the most accessible entry point for farmers and rural units, the segment continues to struggle with inconsistent quality, low curcumin content, and recurring contamination or adulteration issues. Well-branded and packaged regional products, however, can capture higher margins.

##### ▪ Extracts, Concentrates & Industrial Derivatives

Oleoresins, essential oils, and curcumin-enriched extracts form the industrial and export-oriented segment. Oleoresin extraction requires solvent-based industrial units, while essential oils depend on controlled steam distillation. The highest value lies in standardized curcuminoids (often ≥95% purity), which serve the nutraceutical, pharmaceutical, cosmetic, and research sectors. India remains a major global supplier, with the curcumin market valued at nearly USD 100 million in 2024 and expected to grow steadily. Demand is strongly linked to purity, certification, and traceability.

##### ▪ Nutraceuticals, Herbal Products & Wellness Formulations

This rapidly expanding category includes capsules, tablets, syrups, botanical blends, and enhanced-bioavailability formats that combine curcumin with piperine or lipid carriers. These products appeal to the growing consumer interest in natural anti-inflammatory and antioxidant solutions. Regulatory oversight on health claims is strict, but market potential is high.

##### ▪ Functional Foods, Beverages & Personal Care Applications

Turmeric is increasingly used in functional beverages, fortified drinks, golden milk mixes, snacks, sauces, and bakery products—mostly driven by SMEs and startups. In

parallel, the cosmetic and personal care sector leverages turmeric's colour and perceived skin benefits to produce soaps, creams, face packs, and Ayurvedic products. Growth is strong in the natural and herbal beauty segment, though compliance with cosmetic regulations is essential.

### Domestic Consumption Pattern

India's turmeric market is largely consumption-driven, with nearly 85% of total production used domestically and only about 15% exported (Fig. 6) [26].

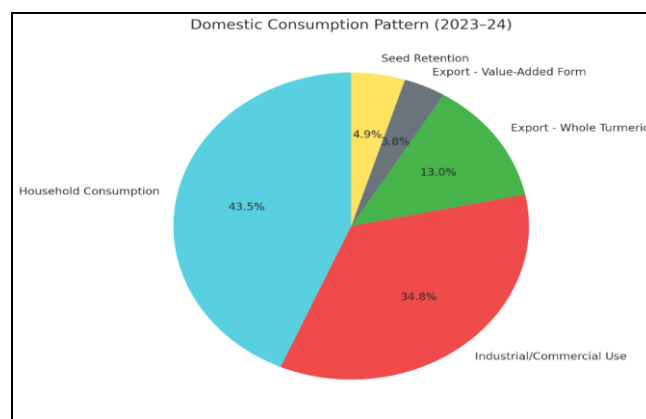


Fig 6: India's Turmeric Consumption Pattern [2023-24]

Ministry of Agriculture and Farmers Welfare (MoA & FW), Turmeric Consumption Estimates (2023-24); Spices Board India Domestic & Export Utilization Data (2024).

As per the ICAR-NIRCA survey, the average Per Capita Annual Consumption of Turmeric in India is 343g. Among the regions Turmeric consumption is highest in the eastern region (441g) and lowest in the southern region (235g)

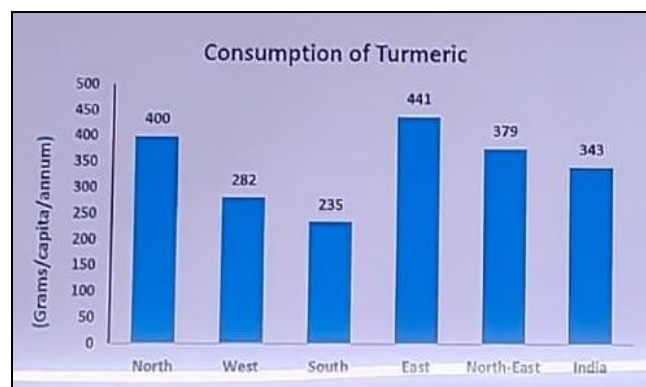


Fig 7: India's Turmeric Consumption Pattern (2025-2026)

#### 1. Turmeric Consumption Pattern (2023–24)

Based on the 2023-24 production estimate of 10.54 lakh MT, domestic consumption shows a clear household dominance. Household use accounts for 5.0 lakh MT, representing 47.3% of total production, making it the largest consumer segment [34]. The average per capita turmeric intake in India is estimated at 343-400 g/year, though consumption varies widely across states and dietary cultures [35].

▪ The turmeric market in India is driven by strong domestic demand, expanding export opportunities, and the growing use of turmeric in the food, pharmaceutical, and cosmetic sectors [26]. Price fluctuations are shaped by production trends, weather

variability, quality parameters, and international market conditions<sup>[36]</sup>. Value-added products including curcumin extracts, essential oils, and ready-to-use formulations consistently command higher returns compared to raw rhizomes, reflecting the rising global preference for functional and nutraceutical-grade turmeric<sup>[31]</sup>. Strengthening processing capacity, branding, and export competitiveness is therefore essential to enhance profitability, support farmer incomes, and position India as a global leader in turmeric-based value chains<sup>[20]</sup>. Domestic market: large and stable due to staple use in Indian cuisine and household consumption. Ready-to-use formulations, beverages and nutraceuticals are growing segments.

- Export market India is a leading exporter of raw and processed turmeric and turmeric derivatives; export demand influences farmgate prices, especially for high-curcumin varieties suited to extraction industries.
- Value capture significant value accrues in downstream processing (oleoresin, curcumin), but investments and technical expertise are barriers for small processors.
- Curcumin & extracts global curcumin market valued at ~USD 93M in 2024, with forecasts showing strong double-digit CAGR; India leads APAC share and is a major supplier. Rising health/wellness trends, interest in natural actives and pharmaceutical/clinical use underpin demand.
- Export direction volumes steady but export value is increasing as more processed products and higher-grade curcumin/oleoresins are exported rather than raw rhizome. Top export markets: Bangladesh, UAE, USA, Malaysia, Morocco among others.
- Small-scale processors dominate powder/grinding and simple packed products; industrial processors (oleoresin, curcumin extraction) concentrated in specialized units with solvent extraction, supercritical/ethanol extraction, and chromatographic purification for high-purity curcumin. Adoption of modern extraction and encapsulation (nano / lipid systems) is rising in nutraceutical supply chains.

#### Important Innovative Post Harvest Processing Technologies for Diversified Products

- **Primary cleaning and curing:** washing, boiling (curing), slicing, drying (sun/solar/dryer) critical for colour retention and microbial safety.
- **Milling and sieving:** for powdered turmeric; particle size, heat control and pre-conditioning affect colour and aroma.
- **Solvent extraction:** for oleoresin and curcumin extracts includes maceration, solvent percolation and modern supercritical CO<sub>2</sub> extraction (adopted by some high-end processors).
- **Distillation:** steam distillation for essential oil recovery.
- **Adsorption and chromatographic separation:** for curcuminoid purification and standardization to required purity (95%+ curcumin when needed for pharma applications).

- **Microencapsulation and stabilization:** to improve curcumin bioavailability and shelf life in food and nutraceutical formulations.

#### Regulatory and Quality standards and safety

Quality variability and adulteration including Sulphur-treated lots, synthetic coloring agents, and bulking materials remain major challenges for the turmeric industry<sup>[26]</sup>. Pesticide residue compliance and MRL enforcement are particularly critical for export markets and for maintaining the quality of high-curcumin extracts<sup>[37]</sup>.

- **FSSAI standards and enforcement:** FSSAI prescribes official analytical methods for spices and conducts regular surveillance and enforcement drives targeting pesticide residues, adulteration, labelling, and other compliance issues<sup>[38]</sup>. FSSAI manuals outline quality norms for turmeric moisture limits, volatile oil content, curcumin content, extraneous matter, and microbial parameters and non-compliant lots may be restricted from domestic sale or export. National and export standards further regulate turmeric powder specifications to ensure consistency and safety<sup>[26]</sup>.
- For extracts and nutraceuticals, compliance with both FSSAI regulations and importing-country standards such as US FDA requirements and EU Novel Food regulations is mandatory<sup>[39]</sup>. Standardized analytical techniques, including HPLC for curcuminoid profiling, GC for essential oil characterization, and multiresidue pesticide testing, are routinely used in accredited commercial laboratories<sup>[40]</sup>.

#### Research, Breeding and Innovation

- There is a strong need for intensified research and breeding programs in turmeric to develop high-yielding, disease-resistant, and high-curcumin varieties that can meet growing domestic and export requirements<sup>[41]</sup>. Research priorities include improving productivity, quality traits, and climate resilience, along with advancements in value addition, processing efficiency, and shelf-life enhancement<sup>[42]</sup>. Targeted breeding efforts are essential for identifying and developing region-specific cultivars with superior aroma, color, and curcumin content to suit diverse agroclimatic zones. Strengthening turmeric R&D and fostering innovations will enhance farmer incomes, support sustainable cultivation systems, and reinforce India's global leadership in turmeric production and exports<sup>[43]</sup>. Limited availability of high-yielding, pest- and disease-resistant varieties with stable curcumin content across different agro-climatic zones.
- **Genetic and molecular characterization:** of turmeric germplasm is inadequate, slowing down breeding progress.
- **Improved curing and drying:** Controlled-temperature and solar hybrid dryers help retain bright yellow colour and volatile oil; enzymatic pre-treatment reduces drying time and microbial load.
- **Fermentation-based bio-processing:** Some studies explore microbial fermentation to enhance bioactive release and antioxidant properties.
- **Ready-to-use formulations:** Innovations include instant turmeric latté (“golden milk”) mixes,

turmericashwagandha teas, fortified snack powders, and functional bakery applications.

- **Turmeric-infused beverages and pickles:** Low-acid, shelf-stable beverage formulations using nano-solubilized curcumin are being developed with better dispersibility and bioavailability.
- **Novel delivery systems:** Curcumin incorporated in nano-liposomes, polymeric micelles, and protein-polysaccharide matrices significantly improve absorption and therapeutic efficacy.
- **Synergistic formulations:** Research combines curcumin with black pepper (piperine), ashwagandha, or gingerols to enhance bioavailability and complementary health effects.
- **Clinical validation:** Ongoing clinical studies evaluate curcumin's anti-inflammatory, hepatoprotective, and neuroprotective roles, strengthening the evidence base for nutraceutical claims.
- **Post-harvest R&D:** aims to reduce losses, optimize drying to preserve color, and develop low-cost extraction and microencapsulation techniques to enhance bioavailability.
- **Curcumin nano-emulsions and biopolymers:** for active food packaging and colorant stabilization.
- **3D food printing:** using turmeric-based natural pigments and nutraceutical pastes.
- **Genomic and metabolomic profiling:** of turmeric germplasm to correlate phytochemical traits with environmental factors.
- **AI-assisted drying and grading systems:** using computer vision for color uniformity and defect detection.
- **Indian agricultural universities and ICAR institutes** have released high-curcumin cultivars such as Suvarna, Roma, Suguna, Lakadong, Prathiba, Prabha, and IISR Pragati, with 6-8 % or more curcumin content compared to 3-4 % in traditional varieties. They have to be widely popularized.

### Research Gaps, Constraints and Bottlenecks

Despite notable progress, several research gaps and systemic constraints persist in the turmeric sector. Standardized technologies for production, post-harvest handling, and value addition remain limited at the farm level, affecting consistency and quality [41]. The absence of robust quality standards, traceability frameworks, and organized market linkages continues to limit India's export competitiveness [26]. Constraints in technology transfer, infrastructure availability, and farmer awareness further impede the adoption of improved cultivation and processing practices [43]. Additionally, the lack of coordinated, multidisciplinary research programs integrating crop improvement, processing technologies, and product diversification restricts innovation and slows sectoral growth [45].

- Development of low-cost modular extraction units suitable for FPOs and small processors.
- Standardized bio-availability testing and regulatory harmonization for nutraceuticals.
- Creation of a national turmeric innovation network integrating production, processing, health research, and market intelligence.
- Expanded pilot-plant trials linking ICAR institutes with industry to accelerate commercialization.
- Fragmented supply chains and prevalence of smallholder farms complicate consistent quality and traceability.
- Limited primary processing infrastructure near production hubs leads to distress sales and quality loss in transit.
- Regulatory barriers and high costs of certification (organic, GMP) prevent many small processors from accessing premium markets, lack of standardized quality protocols.
- Environmental concerns with solvent-based extraction (effluent handling), and the need for greener technologies.
- Weak farmer-processor linkages: many farmers sell raw rhizome to traders, capturing limited value and awareness among farmers about post-harvest handling and product diversification.
- Pesticide residues & MRL compliance critical for export markets and high-grade curcumin supply.
- Limited decentralized processing high-value extraction requires capital and technical know-how, restricting participation.
- Standardization & traceability gaps buyers increasingly demand traceability (pesticide-free, varietal, GI, organic).
- Quality variability & adulteration (sulphur-treated, colouring agents, bulking) in Market. FSSAI enforcement shows surveillance is active.

### Strategic Priorities for Enhancing Turmeric Value Addition in India

There are significant opportunities in the turmeric sector through the development of high-curcumin, disease-resistant varieties and the promotion of organic and residue-free cultivation to meet expanding export and health-oriented markets [41]. Expanding value-added products including curcumin extracts, nutraceuticals, cosmetics, and functional foodscan substantially increase farmers' income and create premium market avenues [31]. Strategic interventions such as establishing processing and incubation centers, strengthening quality certification, traceability, and GI labeling, and enhancing research industry farmer linkages are crucial for building a competitive and resilient turmeric value chain [26]. Such measures will further position India as a global leader in turmeric innovation, processing, and exports [44]. Decentralized primary processing hubs (cleaning, drying, grading) at (village/cluster level) production clusters to improve quality and farmer returns through low-cost drying, grading, primary milling to improve quality before sale.

- Farmer-processor linkages and contract farming for high-curcumin varieties to ensure consistent supply to extraction industries.
- Promotion of GI tagging and varietal branding for regionally distinctive turmeric to fetch premiums.

- Public-private partnerships for cold chain and processing finance to support SMEs adopting cleaner extraction technologies.
- Value chain training in Good Agricultural Practices, quality testing, and packaging/branding for small enterprises.
- Varietal development: adoption of high-curcumin varieties (e.g., Rajendra Sonia, others) can increase fetchable prices for farmers and processors.

### Policy and Regulatory Interventions

Policy and regulatory interventions are crucial for strengthening India's turmeric sector. A National Turmeric Mission is needed to coordinate research, production, processing, and export promotion [43]. Priority areas include standards and certification for curcumin content, microbial safety, and heavy metal residues to meet global requirements [38]. Policies should encourage organic and residue-free cultivation, GI labeling, and traceability systems to enhance market credibility [30].

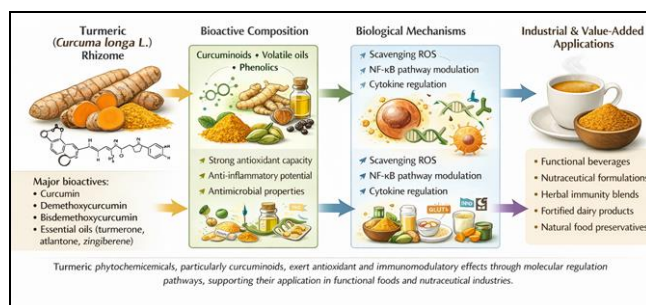
Establishing value-addition clusters, processing and incubation facilities, testing labs, and export support centers can boost entrepreneurship and [26]. Stronger regulatory backing for IPR, branding, and industry research collaboration will accelerate innovation and sustainability across the turmeric value chain [45].

- Simplify and subsidize certification for small processors (GMP, FSSAI, organic) to access niche markets.
- Grants/soft loans for technology adoption (solar dryers, solvent recovery, encapsulation units).
- Investment in extension programs to disseminate high-curcumin cultivars and post-harvest best practices.
- Certification & traceability schemes: organic, GI, pesticide-residue testing, and block-chain/QR traceability for export competitiveness.
- Support cluster-level processing hubs with shared extraction/quality labs and cold-chain/drying infrastructure.
- Strengthen quality testing network for pesticides/heavy metals and enforce FSSAI spice surveillance with farmer awareness programs.
- Provide incentives/grants for curcumin/oleoresin pilot plants and technology transfer to SMEs.
- Invest in standardized extraction and purification to supply pharmaceutical-grade curcumin and certified oleoresins.
- Build forward linkages with farmer groups for varietal seeds, contract farming, and quality premiums (curcumin-content based pricing).
- Prioritize bioavailability technologies (nano-encapsulation, lipid carriers), efficient green extraction, and shelf-stable food formulations.
- FSSAI, BIS, Codex and GMP provides methods/manuals for spices and has been conducting surveillance/enforcement drives on spices (including turmeric) for pesticide residues GRLs, adulteration, labelling and other compliance.

### Conclusion

Turmeric, the "Golden Spice of India," possesses immense potential beyond its traditional culinary use. Diversification through nutraceuticals, cosmetics, beverages, essential oils, and processed food formulations has enhanced its economic

significance and export potential. However, the sector still faces challenges in infrastructure, standardization, R&D, and market integration. Strengthening value addition requires an integrated approach encompassing high-curcumin cultivars, improved post-harvest management, innovative processing, and strong branding. The newly established National Turmeric Board can play a catalytic role by coordinating research, production, processing, marketing, and export promotion, alongside ensuring quality certification and traceability. By linking farmers, industry, and research, India can consolidate its global leadership in turmeric value addition and trade.



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